

BECOME AN ARTISAN



LEARN TO MAKE YOUR OWN MOLDED SHOES, BOOTS & SANDALS



Book 4 of 4

CAST MODIFICATION

By Franklin Espriella

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Changes in language: "Moulded" was the accepted spelling of the early 20th century. "Molded" became the preferred spelling by the mid to late 20th century (USA). Therefore each is correct in its own time frame.

This picture is from the label of a can of foot powder sold by the Murrays.

Circa 1950's to 1970's.



Historical literature
Circa 1963 to 1970's

DIRECTIONS for wearing
Murray SPACE Shoe
To be read before buying SPACE Shoes
and again before wearing them.

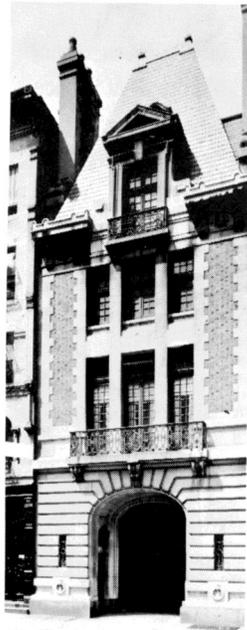


The SPACE Shoe
The Shoe that is famous around the world.
for COMFORT and FUNCTION



616 Fairfield Ave., Bridgeport, Conn. 06603 368-1871
213 West 58th Street, New York, N. Y. CI7-1795
130 West 10th Street, New York, N. Y. CH2-7750

© 1963 - Mrs. Alan Murray



Castle in Space, home of Murray SPACE Shoe,
213 West 58th Street, New York 19, N. Y.

Dear Friends:

SPACE Shoe is so named because it gives space for your foot where your foot needs it. In the late thirties when the Murrays introduced this revolutionary idea of a foot shaped shoe, there was not a shoe on the market that was the shape of anyone's foot. Today there are more than 300,000 people wearing SPACE Shoes. Among them are the most prominent men and women of the world. But a large number of SPACE Shoe wearers are just Mr. and Mrs. Public, who have to be on their feet many hours a day, often on cement sidewalks and floors. SPACE Shoe supplies a comfortable foot shaped cushion between them and the hard flat world of civilization.

To get the benefits of this world famous SPACE Shoe, you must understand its principles and conscientiously follow the directions listed here.

We take a plaster cast of your foot so we can mould the SPACE Shoe on the exact contours of your individual foot and in that

way assure you that the inside of your shoe accommodates every toe, every curve, and every part of your foot with the space it needs to feel comfortable and to function as a foot should.

We take your cast with a new and original way of casting invented by Murray. The technician places your foot back on earth where it was made to function and gets the best possible semi-weight bearing position minus the bad habits of standing on a flat unnatural surface. Then he pours plaster over your foot and keeps it in that favorable position until the plaster hardens. He then takes an impression of the bottom of your foot suspended in the plaster. This gives a curvaceous reproduction of the best aspect of your foot. In fact the shoe you will receive is at least one step ahead of your foot at present because the special casting method has held your foot in its best position and eliminated some of the bad habits

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Interior Views of Castle in Space



Casting Platform



Waiting Room



Conference Room

5

made by walking on hard flat surfaces in shoes that violate the shape of your foot. This will be a completely new foot experience and you must proceed with care.

It is well to put your bare foot in the shoe first and feel the contours of your foot slip into its very own space and curves. Now rest your heel on a stool and lift up the front of the foot toward you. In this position lace the shoe on your foot.

Most people report it feels so good they never want to take it off, but be patient. Wear the shoe only an hour the first day, two hours the second day, perhaps four hours the third day, and so on until your SPACE Shoe begins to feel a part of you. If you overwear your SPACE Shoe, your foot may get too much exercise in its new functional environment and you may feel lame or stiff. You may have a little trouble at first getting each toe into its particular place. Use Unlast to help you.

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There are different types of first reaction to the Murray Shoe. Whichever your experience will be during the adjustment period, remember it is a phase in the adjustment of the foot and body to the new environment of the SPACE Shoe.

1. You may have no break-in period at all. This is the experience of most children and many healthy adults.
2. You may have one or two days inconvenience. This is the experience of the majority of our adult wearers.
3. You may have several weeks or more of break-in period but be patient and progress slowly.
4. You may have a break-in period with only one foot.

These different reactions relate to the individual problem nature has in adjusting your feet and body to the new three dimensional shape. The shoe gives the best aspect of your foot in its present state. Your foot may have to work to maintain this.

7



YESTERDAY



TODAY



TOMORROW

Your first sensation may be that the shoes are too short or too loose in the heel, but they are neither. Your foot must learn again to keep itself from lengthening excessively. **DO NOT TIGHTEN** shoe laces in an effort to cut down the heel movement as you will only increase your toe difficulty. The heel movement will disappear as your heel pad tissue deepens.

The shoe may feel warm and your leg muscles may tire somewhat at first because of the new exercise which your foot will take. Red marks on the ends of the toes usually disappear quickly. However, it is possible to overwear the shoe at first and take too much at one time.

Never force your feet to longer periods of wear in an attempt to shorten the break-in period. Protect any irritated spot with adhesive.

CAUTION: Never encircle toe, foot, or leg with adhesive plaster or apply in any way so that it cuts circulation.

If you have trouble around the nails be sure nails are cut short so all the pressure falls on the soft tissue and not on the nail. If you have suffered with ingrown toenails you may have trouble at first with

your break-in period. But wear Unlast.

Take care your stockings are not too large or too thick as they must not wrinkle up, around or under the toes. Nylons are not recommended, but if you insist on nylons, get those with cotton feet.

If you wear Supp Hose be sure they have cotton feet, are long enough, and are put on with weight on feet as directed.

After following these directions faithfully for 4 to 5 weeks of accumulated wearing time, if you still have difficulty, get in touch with us. We will do everything we can to help you. Phone for an appointment before you come in, then you will be assigned a skilled technician who will give you his entire attention.

The Murray SPACE Shoe can be washed out with soap and water but alcohol is better because it dries more quickly. Use a good grade of polish for outside leather. Kiwi or Esquire polishes are recommended, and keep them well polished. Be sure to clean shoe well before polishing. Use only wax polish.

Keep shoes in repair for best results. For repairs send shoe to our New York Laboratories, 213 West 58th Street, or your local authorized Murray Shoe agent. We do not

advise allowing anyone else to cobble our shoes.

We want to stress that we are only shoemakers. We take a cast of your foot merely as a measurement. We made no medical, no therapeutic, no claims of any kind. We cannot pass on any medical aspects of your foot or advise you in any way. There is no guarantee and no refund.



Here are casts of a SPACE Shoe wearer's foot showing the steady changes.



Cross Section showing fit and support of the foot contoured base of SPACE Shoe.

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Except, that every living human being of the world is, hereby, granted permission to make one free download in unaltered PDF format only and possess one paper copy for their own personal use in order to learn and make their own molded shoes, boots or sandals.

That is my gift to humanity. Any and all reproductions beyond that gift are totally unauthorized!



MURRAY SPACE SHOE®

The MURRAY SPACE SHOE® name and design are a registered trademark and service mark.

Part of being an artisan is being good at what one does. Another part is promoting one's own individual identity to let others recognize who you are and the uniqueness of your capabilities.

You can make your own similar or like products, but you can't use the MURRAY SPACE SHOE® name or design to identify yourself or your products.

Please do not violate my copyright, infringe upon the name, trademark, service mark of MURRAY SPACE SHOE® or purport that you are making a MURRAY SPACE SHOE®.

You will be learning to make your own molded shoes, boots and sandals.

Civilizations survive because people participate in honor and trust of one another.

Every time somebody breaks the commitment to honor and trust, the civilization deteriorates.

DEDICATION

Mr. Alan E. Murray developed a beautiful and useful idea - moulded footwear.

He and Lucile Marsh Murray tried to share that idea with the world, and
they did the best they could do given the times and circumstances.

I also want to help share the molded footwear idea with the world, and am now doing it the best way I know.

These four books are dedicated to all people who want to learn to make molded shoes, boots & sandals
for themselves and others.

Self sufficiency in making footwear is somewhat like learning to subsist off the land.

It is more than a high ideal.

It is an enjoyable and wonderful experience to be able to develop one's artistic abilities
and talents as a craftsman.

Making molded footwear for God's little children is an honorable way to make a living.

"Happiness is not a destination.

It is a method of life."

Burton Hills

May you always have healthy, happy bodies and feet.

ACKNOWLEDGMENTS

I want to thank Alan E. Murray and Lucile Marsh Murray for all that they did in life which contributed to the development of purpose and techniques for making moulded shoes. They knew they had a unique idea to help a lot of people. They truly wanted to share the concept with everyone. But, life is short for all of us.

These books are my attempt to make sure the Murrays' legacy of how to make moulded shoes survives for a few more generations.

The most helpful person in my life was my mother, Jenny Marie Dermer. She bought her first pair of MURRAY SPACE SHOE® shoes about 1960. She said she had a feeling at that time that the MURRAY SPACE SHOE® would be a part of her life. She bought me my first pair of MURRAY SPACE SHOE® shoes within a year or two.

By 1977, she was a sales agent for Mrs. Murray. By the end of 1979, we were purchasing the MURRAY SPACE SHOE® name, the accumulated knowledge of the process, and the rights from Mrs. Lucile Marsh Murray.

Because of my mother's dedication and persistence, the MURRAY SPACE SHOE® process has continued to survive. And, with these books, you can learn the knowledge necessary to make your own molded footwear.

Learning to craft with leather started when I was young, with the help and guidance of Lee Hailey, a harness maker and saddle repairman (and a very distinguished horse trainer and showman in his younger years). He always had something to share. I learned a lot from him which helped with the making of molded footwear.

Ron Willis for about 20 professional photographs.

I wish to thank Dr. Greg Heywood for years of sharing and teaching his knowledge to me. He has always listened to me and explained his own personal opinions. He has broadened my awareness of the natural forces of life and their extraordinary healing powers. I hope that someday he may choose to write a book explaining how he sometimes gets fantastic results when other practitioners seem to fail or can't do as well. He seems to have a way of letting the body do its own healing. His attitude is unique.

I wish to thank the principals, staff and contributors of Acres, USA for helping to keep our small world informed. They all have a tremendous willingness to share information and ideas. They are all an inspiration and a beacon of hope to me.

They all pull together in the same direction — for the benefit of all mankind. Thank you for your publications.

P.S. One of my all time, favorite articles is "SOS: Save Our Soils" in which Dr. Christine Jones explains, so simply, what most civilizations have failed to comprehend. The interview appears in the March 2015 issue of Acres, USA.

Another favorite article is "Not by Clover Alone –Grow Native Honey Plants for Bees" by Dr. Leo Sharashkin which appeared in the April 2015 issue of Acres, USA.

All of the people listed in the acknowledgements and many, many others have helped me in some way to get to where I am today in my thoughts and actions. Many times we don't realize at the time when someone gives us a helping hand or helping thought. Many times it is in retrospect that we understand when someone has helped us. And, most of the time we never know when we are helping someone else.

I will be forever grateful to Susan Taylor who willingly took on the task of looking for my mistakes and oversights.

PREFACE

Why do you need to learn to make your own molded shoes, boots & sandals?

The answer is very simple.

I have been making MURRAY SPACE SHOE® molded footwear for almost 35 years.

I started learning the MURRAY SPACE SHOE® processes at the Bridgeport, CT factory in 1978.

Since that time, I have made each pair with my own hands.

I know of no other working molded shoe craftsman with comparable accumulated knowledge.

The art has survived to date. But, the older craftspeople are gone.

Now it is your turn to take up the challenge and learn to make your own molded shoes, boots & sandals.

As Chuck Suchy sings:

“Spread your wings

Simply fly”

It’s your turn to do something for yourself and others.

BECOME AN ARTISAN LEARN TO MAKE YOUR OWN MOLDED SHOES, BOOTS & SANDALS

BOOK 1 SHOE FABRICATION TECHNIQUES

BOOK 2 BOOT & SANDAL FABRICATION TECHNIQUES

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INTRODUCTION

Welcome to: BECOME AN ARTISAN

LEARN TO MAKE YOUR OWN MOLDED SHOES,BOOTS & SANDALS.

Please don't expect to become a master shoe, boot or sandal maker right away.

These books are an opportunity for all to learn to make their own molded footwear.

The goal of these books is to provide everyone with the knowledge to be able to make and ultimately wear molded footwear made to the shape and contours of his or her feet. It will take some study, dedication and persistence to develop the skills to make every pair of shoes, boots & sandals as nice as a master craftsperson. But, everyone has to start somewhere.

These books will help you to acquire the skills as you look at the pictures and follow the steps of the process and methodology. You should get very good results even on your first attempt. Each succeeding pair should bring you more and more success, until you soon reach perfection.

Please be careful in whatever you do and how you do it. Think ahead about doing every step safely. Be especially careful when working with sharp instruments or power equipment.

It is all up to you to do everything correctly. Neither MURRAY SPACE SHOE® nor the author can be liable for what you do and how you do it, or for the products that you make and/or wear.

The instructions and pictures in these books are examples of how the author performed the craft of making custom molded footwear for 35 years. I want you to be as successful as I have been. Always be careful and patient in performing all your tasks. If it doesn't turn out the way you want, smile, learn and do it over. You will succeed.

These books are also for every wearer so that they will know how much effort goes into making a good, comfortable, custom made molded shoe, boot or sandal made to fit the contours of the wearers feet. They will then have some knowledge and appreciation of the process that someone else has accomplished for them.

To all readers,

Best wishes in your endeavors.

Have courage.

The future is yours!

These books are about the original and current concepts of molded footwear which was and is a process of custom hand lay-up of materials for each individual creation, using a bonding procedure.

These processes are very different from the industrial technology of machine molding of materials, as is used for production footwear manufacturing.

It is your responsibility to obtain MATERIAL SAFETY DATA SHEETS from the manufactures of all adhesive and latex formulations you want to use.

It is your responsibility to read the MATERIAL SAFETY DATA SHEETS to determine if those product formulations are acceptable to you.

You can use any alternative product or method you find acceptable.

You will have to do your own searching and testing.

You will have to source and procure your own materials and supplies. All necessary materials and supplies are common and available except for maybe latex and a few specialty items for which there are substitutes.

Sources for the few uncommon materials and supplies will be given in the books.

Shoe repair findings suppliers and craft stores either have, or can help you locate, almost everything you really need.

All photographs are the property of MURRAY SPACE SHOE®, Inc. and /or the author.

All rights are reserved and all reproductions are unauthorized.

Please don't copy any photographs in these books.

If you want a picture of something, make what you want yourself and then take your own photographs.

Become your own artist and photographer. It is your privilege!

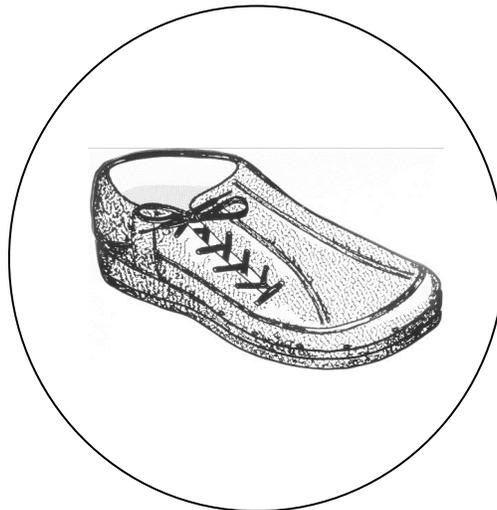
Be gracious and kind to others.

Your goodness will return to you.

MURRAY

SPACE

SHOE®



THE WORLD'S FIRST MOULDED SHOE

MOLDED FROM PLASTER CASTS

OF YOUR FEET

Since 1945

Part 1 Three fold brochure

WHAT IS A MURRAY SPACE SHOE®?

If you go to any shoe store and look carefully at all the conventional shoes, you can find a style for nearly any purpose, but with one notable exception. Shoes that really fit your feet. Conventional shoes are just not made with YOUR foot in mind.

MURRAY SPACE SHOE®S are made to fit the shoe to the foot, not squeeze the foot into the space left over after the outside has been made to conform to the prevailing fashion.

The foot needs SPACE in which to function naturally and comfortably as nature intended. MURRAY SPACE SHOE® gives your foot SPACE where your foot needs it and that's what MURRAY SPACE SHOE® is all about.

WHY CUSTOM MADE MOLDED SHOES?

Because the only way to get a truly three dimensional reproduction of the foot shape and size is by replicating the actual three dimensional form. And, then molding materials around that form in order to create the shoes.

It is this procedure which sets MURRAY SPACE SHOE® above all other custom made shoes in providing you with comfort. This three dimensional molding process can produce footwear to the contours of each foot, so that the inside of the shoes, boots and sandals accommodate every toe, every curve and every part of YOUR foot with the SPACE it needs.

COMFORT AND CRAFTSMANSHIP

We take plaster casts of YOUR feet. YOUR shoes are made around plaster replicas of YOUR feet.

Only one craftsman makes YOUR shoes from taking the plaster cast to fabrication and fitting of YOUR shoes. At MURRAY SPACE SHOE® we believe that proper servicing of customers begins and ends with the



“NATURALLY BETTER FOR YOUR FEET”



Replica of foot



MURRAY SPACE SHOE®



Inside view

craftsman communicating directly with the customer. The MURRAY SPACE SHOE® is not made on a production line. Everything is custom made and molded by one craftsman.

Our patented process brings you a shoe that is not just ready to wear, but ready for you to complete. Because the process ends with your feet as it began. The shoe is constructed so that it is still sensitive to the dynamics of your foot. As you wear them, they become more and more uniquely your own. This gives you a shoe with the infinite number of modulated curves which are characteristic of the human foot. This is the MURRAY SPACE SHOE®. It knows no other description than comfort and craftsmanship.

YOUR FEET ARE VERY IMPORTANT!

No one thinks about their feet until they hurt or about shoes until they wear out. Day after day our feet push and stretch the leather of our conventional shoes trying to become comfortable, with the result that both your feet and shoes gradually become distorted. So you buy a new pair of shoes. BUT, WHAT ABOUT YOUR FEET?

MURRAY SPACE SHOE®S don't distort your feet nor do your feet ruin your shoes. The result is a shoe that lasts about three times longer than conventional shoes. The MURRAY SPACE SHOE® may be the most comfortable shoe available. They can be resoled many times and sometimes even be re-leathered for extended life. So why stand for uncomfortable shoes any longer? When you wear MURRAY SPACE SHOE®S you will work better and play better because YOUR feet feel better.

EXPERIENCE COMFORT FOR YOURSELF

Once you put on your new MURRAY SPACE SHOE®S,
you will realize that they are not just another pair of
shoes. In fact, you may never wear any other shoe!!



HUMBOLDT

JET BOOT



PLAIN

MOCCASIN



BASIC



ALLEGRO



LEILANI



Call for information and appointment.

MURRAY SPACE SHOE®

P.O. BOX 206

17058 COUNTY ROAD 57

GUINDA, CA 95637

530-796-3333

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MURRAY SPACE SHOE®

P.O. BOX 206

17058 COUNTY ROAD 57

GUINDA, CA 95637-0206

530-796-3333

Why MURRAY SPACE SHOE®S ?

Because custom made naturally shaped footwear is very comfortable. The most comfortable shoes in the world are naturally shaped footwear which take into consideration the shape of your foot inside the shoe. This is the only way to have truly comfortable shoes, hiking boots and sandals which feel good whenever you wear them.

The idea is relatively simple. But, where does one find naturally shaped footwear?

The most comfortable footwear is usually not found pre-made in a store. The most comfortable footwear is usually almost always obtained from a custom shoemaker. The art of crafting custom made shoes is acquired with experience. And, to create a naturally shaped shoe the shoemaker needs to know the unique process of taking plaster casts of the feet.

A major part of the success of the comfort of MURRAY SPACE SHOE®S is found in the taking of a proper cast of the feet. The finished footwear is only as good as the quality of the cast of the foot, which is a three dimensional form-replicating procedure.

The MURRAY SPACE SHOE® shoemaker takes time to do a very good job of casting your feet. Everybody's feet are uniquely different. No one particular technique of casting will properly replicate ever person's foot properly. But, the MURRAY SPACE SHOE® shoemaker has the experience to accommodate the best technique for the individual customer so that the best possible shoes, boots and sandals can be made.

The MURRAY SPACE SHOE® shoemaker takes time to talk directly with the customer and listen to his or her special needs in order to provide the customer with quality service from start to finish.

Therefore, it is imperative for you to visit with your MURRAY SPACE SHOE® shoemaker for your casting and to place your first order. This is absolutely necessary for us to make the finest of custom made footwear for you.

Each pair of shoes has to be made around individual reproductions of the feet. No two pair of shoes are exactly alike because no two people are exactly alike. In fact, many people have two slightly different feet. Individual foot casting solves the problem because each shoe is fabricated to the measurements and contours of each foot.

Alan E. Murray, the inventor of the MURRAY SPACE SHOE®, was a professional ice skater and instructor. In spite of his two broken legs, he stuck with skating for more than 20 years. He sampled all sorts of various makes of shoes on the market, but corns, calluses, hammer toes and falling metatarsal arches persisted, and so he began to search for "foot health". His first inspiration came to him while he was sitting in a dentist's chair having a mold made of his tooth. Why could he not make a shoe from a mold or cast of the foot?

So, began years of experimentation and trial and error before he arrived at the process that is now used to get a mold or cast of the foot. Then he was able to make a shoe "to fit the foot" or as Mr. Murray first called it, the IDEAL SHOE.

Both Mr. Alan E. Murray and Mrs. Lucile Marsh Murray learned through experience that shoes which provided stability, were properly aligned and provided space for the feet to function as nature intended really helped to contribute to their overall comfort.

That is why they were so enthusiastic about their shoes—MURRAY SPACE SHOE®S.

MURRAY SPACE SHOE name and design is a registered trademark.

It is counter productive to squeeze feet into arbitrarily lasted shoes. The shape of the feet must dictate the shape of the shoes. That is why MURRAY SPACE SHOE® shoes, boots and sandals are built from the inside outward.

There is nothing more comfortable than naturally fitting custom-made molded footwear. You will feel better, work better and play better!

If you want to experience real foot comfort, you must come visit MURRAY SPACE SHOE® to place your first order. There are no exceptions.

We use the best leathers, fabrics and materials we can obtain for our type of work. We have a wide range of colors and we assist you in selecting the best leathers, fabrics and materials for your particular needs and desires.

Generally, we recommend people should start out with a Basic, Plain, or Moccasin style shoe as they give maximum support and also are the least expensive.



BASIC



PLAIN



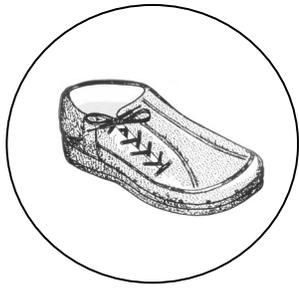
BASIC (VENTILATED)



MOCCASIN

More MURRAY SPACE SHOE® footwear pictures of additional styles can be viewed on our websites which can all be accessed from www.murrayspaceshoe.com homepage.

When you are ready for an appointment please call 530-796-3333.



MURRAY SPACE SHOE®

P.O. BOX 206

17058 COUNTY ROAD 57

GUINDA, CA 95637-0206

530-796-3333

ANSWERS TO FREQUENTLY ASKED QUESTIONS

Q. Do I need to come visit you to order footwear?

A. Yes, you must come to visit the MURRAY SPACE SHOE® SHOEMAKER to place your first order. We do not accept casts from anyone else. You have to be casted by the same craftsman who will make your shoes, boots or sandals. You and your feet are important. We believe in direct one to one communication so that you can receive the highest quality service possible and the finest footwear.

Q. Will you accept foot casts made by someone else?

A. We will not accept foot casts made by anyone. We only use casts (more correctly called “lasts”) made by us. We are making custom made footwear for you. We want to see you and your feet. We want to go over any details directly with you. There is no benefit to interference or miscommunication with a third party. We want to take responsibility for what we do. We want to be able to do our best for you.

Q. Are you the only makers of MURRAY SPACE SHOES®?

A. Yes, we are the only makers of MURRAY SPACE SHOE® footwear. Our processes are very unique. Our desire is to provide each person with the best custom made footwear we can make so that they can experience the comfort and pleasure of wearing MURRAY SPACE SHOE® shoes, boots and sandals.

Q. Are MURRAY SPACE SHOES® good for walking?

A. Yes, MURRAY SPACE SHOES® are excellent for walking and hiking because the shape of your feet are used to make the inside shape of your shoes, boots and sandals. The contours of your feet are inside your shoes, boots and sandals. The roundness of your heel, the contours of your arch, the size and shape of your feet in all three dimensions are all built into each pair. Your feet will be walking or hiking in a pattern of themselves. This is the key to the comfort of MURRAY SPACE SHOES®. This is why we cast your feet before we make your footwear.

Q. Can I have my foot casts?

A. You can't have your foot casts. We do not charge for casting. The cast we take of each foot is a three dimensional negative form of measurements. We pour up and use a positive cast (the positive cast is more correctly named a “last”). All MURRAY SPACE SHOE® shoes, boots or sandals are made according to processes developed by Mr. Murray. The positive cast is a culmination of intellectual property rights developed by the shoe, boot or sandal artisan using proprietary trade secrets. Therefore, we don't give away our casts (lasts) to anyone. We charge only for the making and repair of footwear.

Q. Are MURRAY SPACE SHOE® footwear orthopedic, prosthetic or therapeutic?

A. NO! These are medical terms which express, imply or claim some type of correction, cure and/or healing attributes. MURRAY SPACE SHOE® molding methods only accommodate foot shape and three dimensional size for a good fit and comfort. If you need or want medical footwear, please, go to a medical footwear provider. The MURRAY SPACE SHOE® is not for everyone. We can't fix or resolve any physical problems or health issues. We are not medical providers.

Q. What is specialty footwear?

A. Specialty footwear is any shoe, boot or sandal which requires changes from our normal and simple styles. Any design changes, changes in materials, modifications or non-standard color selection are considered to be specialty orders. Therefore, it is important for the customer and artisan/footwear maker to agree upon changes at the time of order.

Q. What do I do when I need repairs?

A. Send your shoes, boots and sandals back to us. We repair the footwear we make. And, because we know exactly how we made them, we can do a much better job of keeping your MURRAY SPACE SHOE® shoes, boots and sandals in good condition.

No California state sales tax applies for products shipped out of California. California state sales tax does apply when products are delivered in California except: when prescribed by a doctor. MURRAY SPACE SHOES® qualify as “CUSTOM MADE BIOMECHANICAL FOOT ORTHOSIS” because they are made on a positive model of the individual patient’s feet and are considered “MEDICINES” as defined by State Board of Equalization Regulation 1591 and Annotation 425.0295.

Therefore, MURRAY SPACE SHOES® are exempt from California Sales Tax, if the customer has a prescription from a licensed physician or podiatrist. The prescription **MUST** include the words “**CUSTOM MADE BIOMECHANICAL FOOT ORTHOSIS**” in order to qualify.

Prescriptions may say “for life” or any other period of time which the doctor determines that the patient will require “CUSTOM MADE BIOMECHANICAL FOOT ORTHOSIS” as a treatment of the diagnosed condition

Since 1939 MURRAY SPACE SHOES® have been custom made on positive model’s of the wearer’s feet because proper form and space contribute to better comfort.

Webster’s new world college dictionary 2010 explains “SPACE SHOE” as a custom shoe molded to the contours of the wearer’s feet.

Mr. Alan E. Murray was the inventor of the concept and process of individually casting the feet and molding footwear to the shape of each person’s individual foot. MURRAY SPACE SHOES® have been found beneficial to many customers. But, due to physiological and biomechanical circumstances beyond our control we cannot guarantee shoes. We will do our best. We are dependent upon good communication by each and every customer.

There is a one-half non-refundable deposit on all footwear. We do not accept credit or debit cards. There may be a charge for adjustments after 30 days. Shipping charges will be paid by the purchaser any time shoes are returned for adjustment or repair.

MURRAY SPACE SHOE® has been making naturally fitting custom made molded footwear for many years. If you would like to know more about our unique shoes, boots and sandals please look at: www.murrayspaceshoe.com.

Please call 530-796-3333 to schedule an appointment.



MURRAY SPACE SHOE®

P.O. BOX 206

17058 COUNTY ROAD 57

GUINDA, CA 95637-0206

530-796-3333

WEAR AND CARE OF YOUR SHOES

Welcome to the world of the MURRAY SPACE SHOE®. This new world is one where you put your feet first. So, there are a few simple rules to follow when you first put on your shoes. Please wear your shoes immediately and don't put them in the closet.

MURRAY SPACE SHOE®S are made in such a way that your feet finish the last phase of our molding process. So, your shoes need your feet. Wear them right away! And, follow these instructions.

1. After slipping your feet into your shoes rest the heel of your shoes on a stool and lift up the front of the shoes. This position helps to place your heel all the way into the back of your shoes. Now you can tighten the laces. The first few days the laces may need to be adjusted several times. Afterwards the laces will take a set and be very comfortable.
2. Now, give the shoes about 100 hours to become fully molded to your feet. Both you and your shoes need time to completely adjust to each other because your feet are beginning to react to a new three dimensional shape. When you follow these instructions and let them adjust, you will be on the road to real comfort.
3. Wear your shoes one hour the first day (that is the day you get them, if possible), two hours the second day, three hours the third day and work up one hour per day for a week. There are good reasons to follow this slow, but sure procedure. Basically, the foot through heat and movement does the final forming of the shoes. It is a good idea to check your feet after taking off your shoes for the first week, just to make sure everything is functioning ok. This wear-in process takes between 20 and 100 hours. It should be done in a way which increases your comfort each day you wear your new shoes.
4. We recommend our elastic laces because they don't cut off circulation. They have the flexibility to meet the needs of your foot as it moves.
5. We recommend cotton socks or stockings for your comfort.
6. Keep your shoes polished with a good paste polish, such as KIWI® or LINCOLN® at least once a week.
7. You can wash out the inside of your MURRAY SPACE SHOE®S, if necessary. But, be careful not to overdo the process with too much water or alcohol (alcohol is best because it dries quickly). If your shoes get really wet, let them dry naturally. When they are dry polish them.

Proper repairs will insure a long life for your shoes. We can't recommend your local cobblers because we don't know the quality of their work. Our repairman understands our shoe-making process. We have the right materials and tools to repair your shoes without damage. We stand behind our work. Our repairman recommends that you not let your soles wear down too far. We suggest that you have repairs made as soon as you wear down the first layer of outer soling (even if it is just at the heel or toe). We will provide adjustments free of charge for the first 30 days.

Please call us if you have any questions. We want you to enjoy your MURRAY SPACE SHOE®S.



PLAIN



ALLEGRO



MOCCASIN



LEILANI



BASIC



DIANA



BASIC (VENTLATED)



CAROL



MURRAY SPACE SHOE®

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WEAR AND CARE OF YOUR MURRAY SPACE SHOE® HUMBOLDT HIKING BOOTS



Your MURRAY SPACE SHOE® hiking boots are unique because each boot has been form fabricated to the individual needs of each foot.

Upon putting your feet into your boots, raise the toe of the boot and lightly press or tap the heel against the floor or ground to make sure your heel is all the way back into the boot.

Let the tongue bunch on top of the side leather and let it fold under the laces. Avoid tucking the tongue under the side leather. When properly folded (bunched), the tongue provides cushion underneath the laces.

Pull laces to sides as you tighten them from the bottom up. Avoid pulling the laces outward (forward) away from yourself as that direction could over-stress the speed lace rivets if you are too powerful. Gently firm the laces into their desired positions.

At first the laces will need to be adjusted repeatedly for a week or so until they get used to being set in a regular position. After a week, the laces will be fairly easy to adjust very quickly.

Wear your boots one hour the first day (that is the day you get them, if possible), two hours the second day, three hours the third day and work up one hour per day for a week. There are good reasons to follow this slow, but sure procedure. Basically, the foot through heat and movement does the final forming of the boots.

Check your feet after taking off your new boots for the first week, just to make sure everything is ok. This wear-in process takes between 20 to 100 hours and should be done in a way which increases your comfort each day you wear your new hiking boots. This process can't be completed in the closet. Please take time to make friends with your boots before taking a 50 or 100 mile hike with a heavy back pack.

Wearing good socks can increase your hiking comfort substantially. There are no set rules. There are only recommendations and every hiker has to test and find what really works for them. When on long hikes, we recommend you change socks at least every two or three hours. Wear a pair on your feet and let one pair hang on the outside of your pack to air dry.

Wearing an inner sock can also add to your comfort. Some people like to wear a thick pair at the beginning of the day and change to a thinner pair, if feet begin to swell. You can also pull out a layer of inserts if you need extra room inside your boots. This is a very good option when you want to wear really thick winter socks and/or multiple layers of socks.

Sometimes you may want to change the pattern of lacing to adjust for certain activities like a lot of climbing or downhill trekking. Two alternative lacing patterns are:

Skip lacing, which takes pressure off sensitive areas.



Double lace wrapping, which can be used to have one area of laces either tighter or looser.



We are interested in providing you with a very comfortable pair of hiking boots. We will provide adjustments free of charge for the first 30 days. Therefore, we recommend that you begin to wear your new boots as soon as possible.

We recommend that you keep your boots clean when not in use. Normal water and wetness should not hurt them. They should be allowed to air dry naturally (heat will shrink wet leather as it will dry too fast).

A light recoating of McNett® waterproofing gel is usually adequate (when the boots are dry). When the waterproofing gel is dry, you may apply polish as desired. Kiwi® and Lincoln® paste waxes from the can are still the best. We recommend McNett® Freesole® for seam sealing, overnight sole repair, leather cut repair or for making toe bumpers. One little tube on the trail can be very convenient.

If you take care of your boots, they will give you good service. If you need repairs, send them back to us. We will do our best to keep them in good useable condition for you.

www.murrayspaceshoe.com

www.comfortable-custom-hiking-boots.com

530-796-3333

One of the best ways to learn how to do something is to watch someone else perform the task and then do it yourself. Learn by watching and doing.

Still photographs are an excellent medium for observing step by step how something is accomplished. Still photographs with short descriptions have several advantages. They allow better recognition of content and they are easier and faster to understand because we can focus our attention on one event at a time at our own pace. Therefore, we usually see things more clearly, comprehend more fully, and retain what we learn much better. Still photographs also provide for easy and quick follow up and reference.

These photographs are the next best way to see and learn the art of molded shoe, boot & sandal making without being on location in person, watching a craftsman show you their skills.

I sincerely hope that everyone who attempts to make their own molded footwear using these procedures, will become very successful and enjoy their adventure.